



**WP/SEA MINIMUM REQUIREMENTS
Usage of Tubing Benders**



MEMORY JOGGERS

Ensure that the following conditions are met before proceeding. If not met, address on WP/SEA.

- Communicate the **“RIGHT TO STOP WORK AUTHORITY POLICY”** and is exercised by all crewmembers and other personnel that believe something or some condition has changed. The job is to be stopped and accessed before proceeding. The WP/SEA may need to be modified or a new WP/SEA maybe required before starting the work task again.
- Review the scope of work with all crew members to ensure a clear understanding among the crew.
- Inspect all tools and equipment prior to begin of work
- Obtain Hot Work Permit if needed and write WP/SEA
- Scan work area for obstructions prior to begin of work.
- Verify employees are wearing complete PPE.
- Route all extension cords out of walk ways and caution off if needed.

MINIMUM REQUIREMENTS

- 1) Verify **All** conditions identified in the “Memory Joggers” section are met (or are not applicable); if **ANY** are not met, **STOP** and add the necessary step to the WP/SEA to ensure the safest method possible.
- 2) Flag off area if needed
- 3) Ensure proper eye and hand protection prior to beginning work.
- 4) When using ladders, secure ladder and do not over extend from center of ladder.
- 5) When working at heights or near hand rails wear fall protection and ensure rescue plan is in place.
- 6) Inspect tools and equipment.
- 7) Gather tubing
- 8) Mark out tubing to be bent
- 9) When bending tubing using tubing benders and keep hands out of shoe area of benders
- 10) Pick up scraps and remove flagging and dispose in proper bins.
- 11) Return all tools and equipment to proper storage.