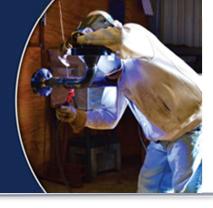


## HEALTH SAFETY ENVIRONMENTAL



Alert #: SA 10-19 Date: 6/7/19

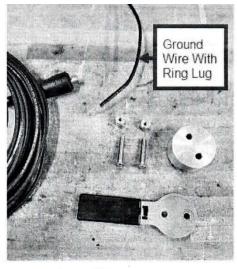
## **Product Safety Warning**

Miller Electric Mfg., LLC has determined that a potential hazard exist on ProHeat 35 induction heating power sources with manufacturing dates between October 27, 2015 and April 3, 2019. The work lead (Miller part #197900) may not have continuity between the magnet and the plug, therefore a secondary insulation failure will not be detected if the work is not otherwise grounded. There's two work leads provided with each ProHeat 35.

Affected ProHeat 35 induction heating power sources with serial numbers (*located below power switch on front panel*) range from MF430173 through MK130029, and have the following model numbers: 907271 907432 907689 907690.

## <u>Immediately discontinue use of all ProHeat 35 products from the affected serial number range and take the following actions:</u>

<u>Turn off the ProHeat35.</u> Disconnect the ProHeat35 work-ground cable(s). Remove the ground wire with ring lug from the magnet and mount the ring lug on the workpiece being heated. Use a locking pliers, a nut on a threaded metal stud, a ground magnet, or similar method to securely mount the ring lug on the workpiece, The ring lug must be in contact with a bare metal surface on the workpiece (free of paint, rust, grease, etc.). Reconnect work-ground cable. The ProHeat35 and work-ground cable can now be used on a temporary basis until replacement components are provided.





**Remove Ground Wire from Round Magnet** 

Mount Ring Lug to Workpiece