

MINIMUM REQUIREMENT



WP/SEA MINIMUM REQUIREMENTS Painting Welded Areas



MEMORY JOGGERS

Ensure that the following conditions are met before proceeding. If not met, address on WP/SEA.

- Communicate the **“RIGHT TO STOP WORK AUTHORITY POLICY”** and is exercised by all crewmembers and other personnel that believe something or some condition has changed. The job is to be stopped and accessed before proceeding. The WP/SEA may need to be modified or a new WP/SEA maybe required before starting the work task again.
- Make sure buffer wheel on grinder is in good shape and dead man switch has been disabled.
- Make sure paint is in its original properly marked can or in an approved container (for 1 time use if not in original can).
- Ensure that drop clothes are on site and readily available.
- Check extension cord for cuts or burns and replace if necessary.
- Ensure extension is plugged into a GFCI circuit.
- Put up wind wall if winds are excessive.
- If working at heights in excess of 6’, complete and review JSEA Minimum Requirements on Fall Protection.

MINIMUM REQUIREMENTS

- 1) Verify **All** conditions identified in the “Memory Joggers” section are met (or are not applicable); if **ANY** are not met, **STOP** and add the necessary step to the WP/SEA to ensure the safest method possible.
- 2) Route extension cord in a way that won’t cause a tripping hazard.
- 3) Using a face shield, carefully buff area to be painted.
- 4) Clean area with clean dry cloth, making sure all loose material is wiped off.
- 5) Put drop cloth under area to be painted, fasten drop cloth to deck so it does not fly away causing an environmental hazard (may fly overboard).
- 6) Using a brush, paint area using even strokes, being careful not to apply too much paint.
- 7) Apply caution tape around wet paint area to avoid others to come in contact with the paint.
- 8) Unplug grinder and extension cord and roll up.
- 9) Move to next area to be painted and repeat Steps 2 through 8 until all areas are painted.
- 10) Pick up tools and droop cloths in their proper holding area.
- 11) Leave caution tape up until all paint had dried.

ENSURE MINIMUM REQUIREMENTS NUMBERS ARE RECORDED ON WP/SEA