

MINIMUM REQUIREMENT

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WP/SEA MINIMUM REQUIREMENTS Installing New Shafts and Casings on Equipment



MEMORY JOGGERS

Ensure that the following conditions are met before proceeding. If not met, address on WP/SEA.

- Communicate the **“RIGHT TO STOP WORK AUTHORITY POLICY”** and is exercised by all crewmembers and other personnel that believe something or some condition has changed. The job is to be stopped and accessed before proceeding. The WP/SEA may need to be modified or a new WP/SEA maybe required before starting the work task again.
- Make sure that all involved understands good lifting practices and use good body positioning.
- Make sure walking path is clear before walking with parts, equipment and tools.
- Ensure that all air hose connections have safety clips and whip checks before pressurizing line.
- If using air tugger, make sure Air Tugger Minimum Requirement is completed.
- If using crane, complete Crane Minimum Requirement.
- Make sure secondary containment is under unit before dismantling.

MINIMUM REQUIREMENTS

- 1) Verify **All** conditions identified in the “Memory Joggers” section are met (or are not applicable); if **ANY** are not met, **STOP** and add the necessary step to the WP/SEA to ensure the safest method possible.
- 2) Check fluid levels in compressor unit as well as fuel level.
- 3) Rig up air tugger and impact wrench. Route air hoses so they do not become a tripping hazard and use clips and Whip checks at each connection.
- 4) Connect hoses to air volume tank, use whip checks and safety clips at connection.
- 5) Put secondary containment under unit, pull casing and remove shafts.
- 6) Install new shafts and casing.
- 7) Turn on equipment to ensure that it is operational.
- 8) Turn off air compressor and bleed line.
- 9) Remove whip checks and safety clips from air hose connections and roll up hoses.
- 10) Return equipment and tools to their proper storage area.
- 11) Clean up area of any and all debris and place it in the proper waste container.

ENSURE MINIMUM REQUIREMENTS NUMBERS ARE RECORDED ON WP/SEA