

MINIMUM REQUIREMENT



WP/SEA MINIMUM REQUIREMENTS Fabricating Pipe Onshore



MEMORY JOGGERS

Ensure that the following conditions are met before proceeding. If not met, address on WP/SEA.

- Communicate the **“RIGHT TO STOP WORK AUTHORITY POLICY”** and is exercised by all crewmembers and other personnel that believe something or some condition has changed. The job is to be stopped and accessed before proceeding. The WP/SEA may need to be modified or a new WP/SEA maybe required before starting the work task again.
- Conduct work-site inspection.
- Do not over-reach. Keep proper footing and balance at all times. Proper footing and balance enables better control in unexpected situations.
- Stay alert, watch what you are doing and use common sense operating a power tool.
- Review proper use of hand tools and body positions when using them.
- Pins and whip checks must be fitted across all crow’s foot connectors before starting as per GIS Rigging Practices.
- Certified nylon straps shall be used on the lightweight pieces to prevent slippage as per GIS Rigging Practices.
- Verify clear walkways and access to firefighting equipment in case of an emergency.
- Verify the location of the nearest eye wash station. If the distance is considered to be too far, a portable eye wash station is to be provided.

MINIMUM REQUIREMENTS

- 1) Verify **All** conditions identified in the “Memory Joggers” section are met (or are not applicable); if **ANY** are not met, **STOP** and add the necessary step to the WP/SEA to ensure the safest method possible.
- 2) Review the work scope with the crewmembers and associated personnel before starting
- 3) Cut pipe sections with a Saws-All, Porta-band saw, reciprocating saw or torch.
- 4) Set new piece of pipe section with the assistance of co-workers to prevent the pipe from accidentally being dropped or injury to one’s back or body.
- 5) Weld pipe sections as per GIS Welding Procedures and customers company specifications.
- 6) Buff, wire brush or sand blast welded area and coat area as per company paint specifications.
- 7) Supervisor or QA/QC must sign off before proceeding.
- 8) Clean areas of all scrapes and have equipment stowed away.
- 9) Supervisor and crew to review area for cleanliness and that no areas where missed.

ENSURE MINIMUM REQUIREMENTS NUMBERS ARE RECORDED ON WP/SEA