



MINIMUM REQUIREMENT

7

	WP/SEA MINIMUM REQUIREMENTS Cleaning a Cutting Box on a Slab	
MEMORY JOGGERS		
Ensure that the following conditions are met before proceeding. If not met, address on WP/SEA.		
<ul style="list-style-type: none"> ➤ Communicate the “RIGHT TO STOP WORK AUTHORITY POLICY” and is exercised by all crewmembers and other personnel that believe something or some condition has changed. The job is to be stopped and accessed before proceeding. The WP/SEA may need to be modified or a new WP/SEA maybe required before starting the work task again. ➤ When moving cutting box, refer to forklift JSEA minimum requirement ➤ Ensure a minimum of two people are available for opening and closing the lid ➤ When opening the lid never let it free fall, always guide it down as not to put all the load on the other person ➤ Check all equipment to be used prior to startup making sure they are all in good operating condition ➤ When setting up equipment make sure all air hoses have pins and whip checks and other hoses are properly secured ➤ Check hinges on box to ensure that they are in working condition ➤ Refer to JESA Minimum requirement for gas sniffing a tank. ➤ When entering and exiting the tank be careful of slippery surfaces ➤ When spraying soap and using pressure washer make sure the proper PPE is worn ➤ Never place hand are any other body part in front of pressure washer 		
MINIMUM REQUIREMENTS		
<ol style="list-style-type: none"> 1) Verify All conditions identified in the “Memory Joggers” section are met (or are not applicable); if ANY are not met, STOP and add the necessary step to the WP/SEA to ensure the safest method possible. 2) Gather all tools and materials required for the job and setup in work area 3) Open the lid to the cutting box (Refer to precaution 3 and 4 above) 4) Check Oxygen and LEL readings in box (Refer to JSEA minimum requirement on operating a Gas meter) 5) If all readings are good (LEL below 10 ppm or less and Oxygen 19.5% min. and 23.5% max.), proceed to step 7 6) If readings are not within range stop and ventilate tank by running an air horn in the tank for 15 minutes and check readings again. 7) Begin pressure washing from the outside the tank washing out as much material as possible from the outside. 8) Once the heavy material has been washed out, Spray soap in the tank using a pump sprayer let sit 10 minutes 9) Pressure wash again, assuring that all soap and waste is removed. 10) Check Oxygen and LEL again (LEL below 10 ppm and Oxygen between 19.5% min and 23.5% max). 11) If readings are good enter the tank and inspect for cleanliness. 12) If more cleaning is required, repeat Steps 4 through 11 until all waste has been removed from tank. 13) Once tank is cleaned move tank to clean staging area. 14) Begin next cutting box, Go to Steps 4 through 12 until complete. 		

ENSURE MINIMUM REQUIREMENTS NUMBERS ARE RECORDED ON WP/SEA